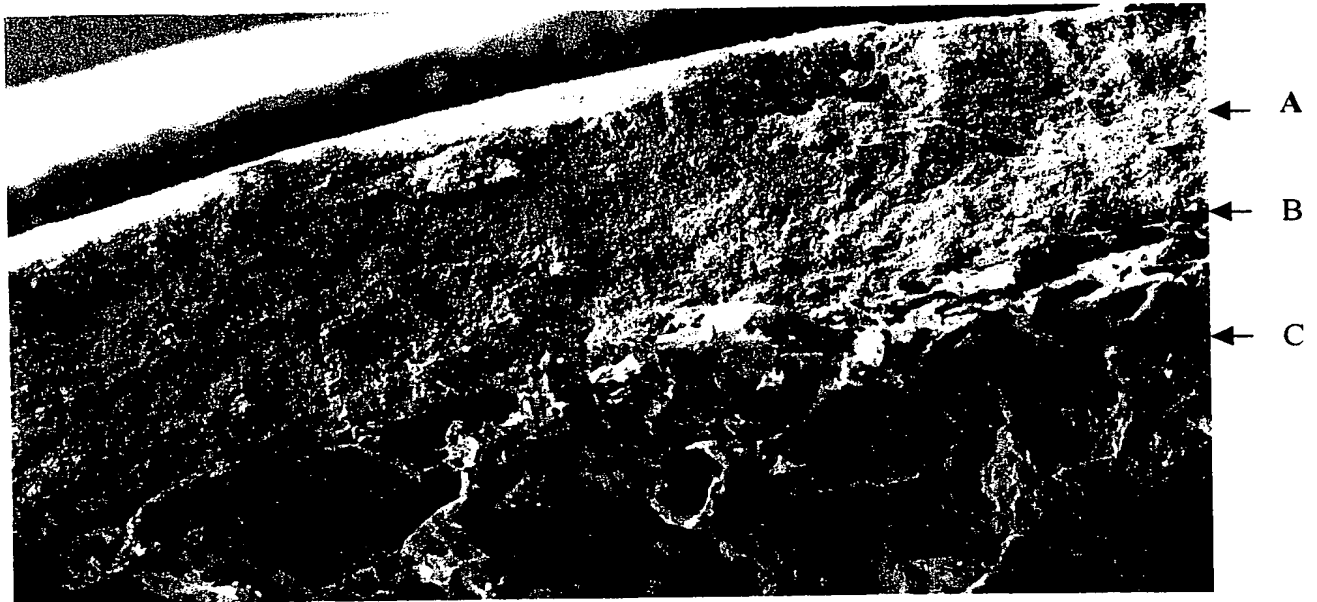
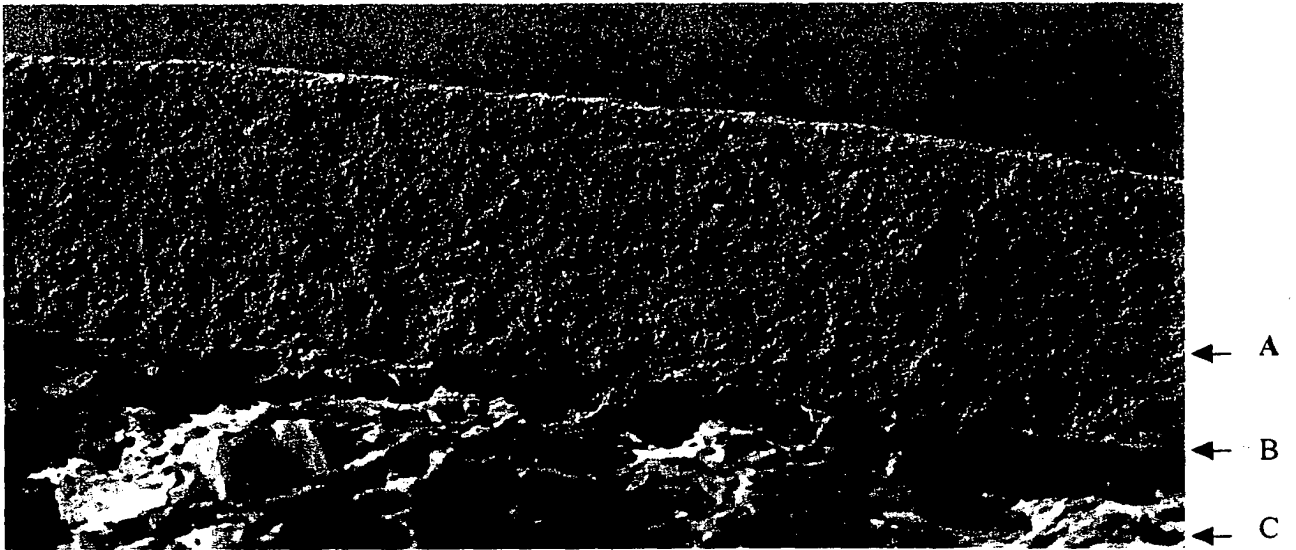


Figure 1



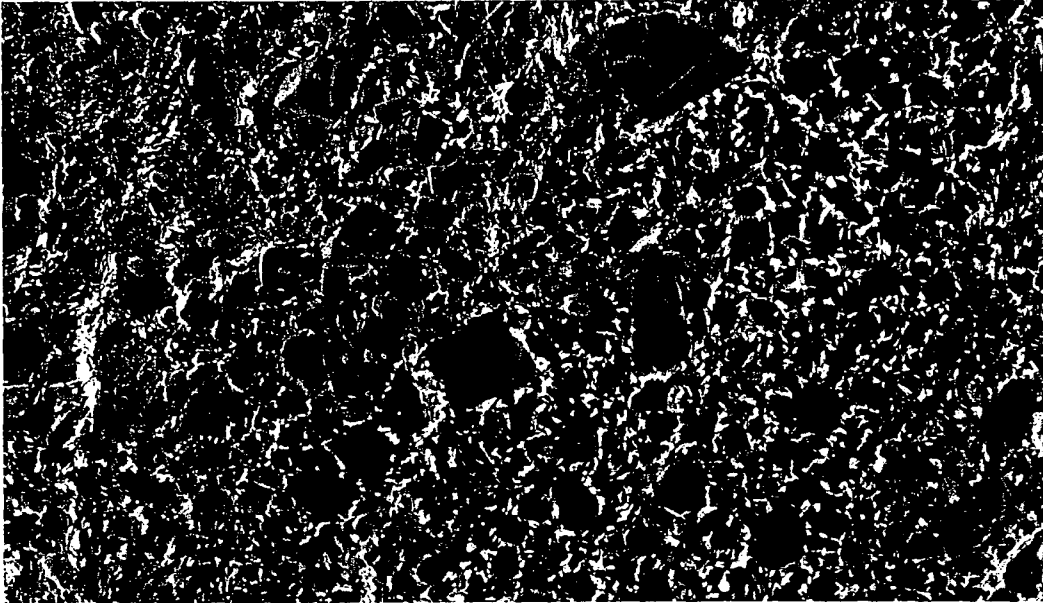
A = hard coating
B = adhesion of hard coating to core
C = core

Figure 2



A = hard coating
B = bad adhesion of hard coating to core
C = core

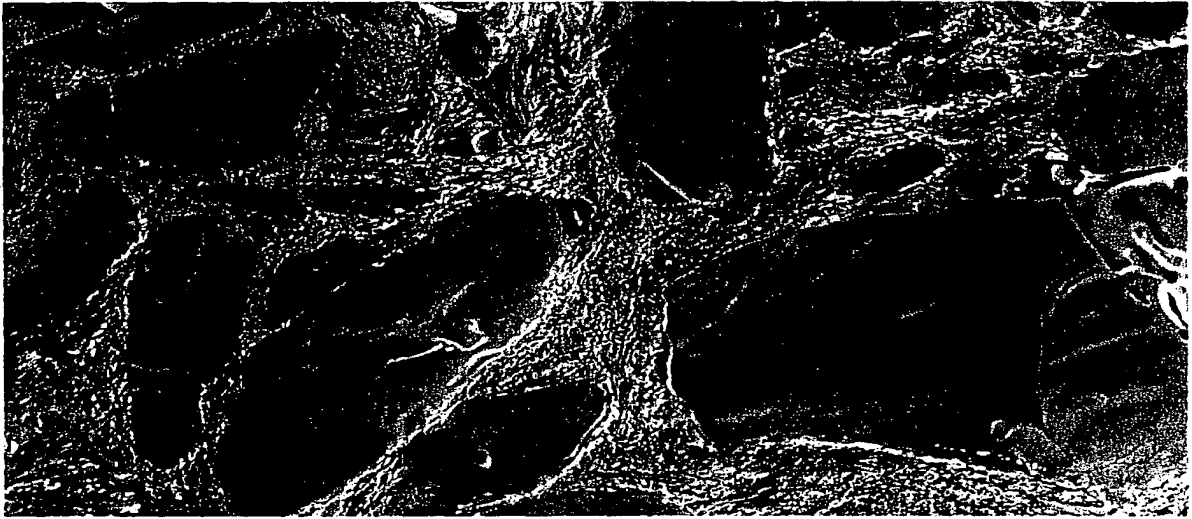
Figure 3



← A

A = hard coating

Figure 4



A = hard coating